Thermal Diffusivity Instruments DLF-2 with EM-2800 and Power Cart



Site Preparation Guide



Revision B Issued July 2020

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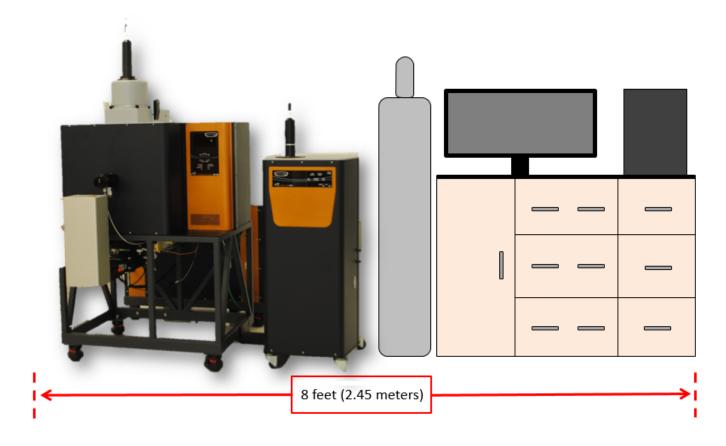




Ideal Setup



Select a location with adequate floor space and in a vibration-free environment.

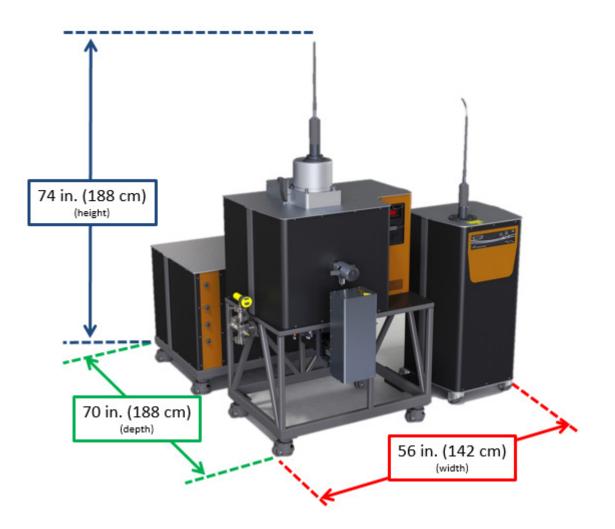




Ideal Setup



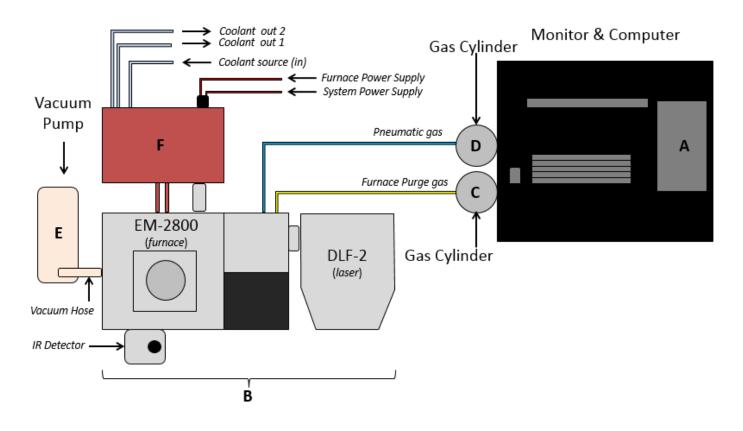
SPACE MEASUREMENTS





Ideal Setup and Components

IDEAL PLACEMENT-TOP VIEW



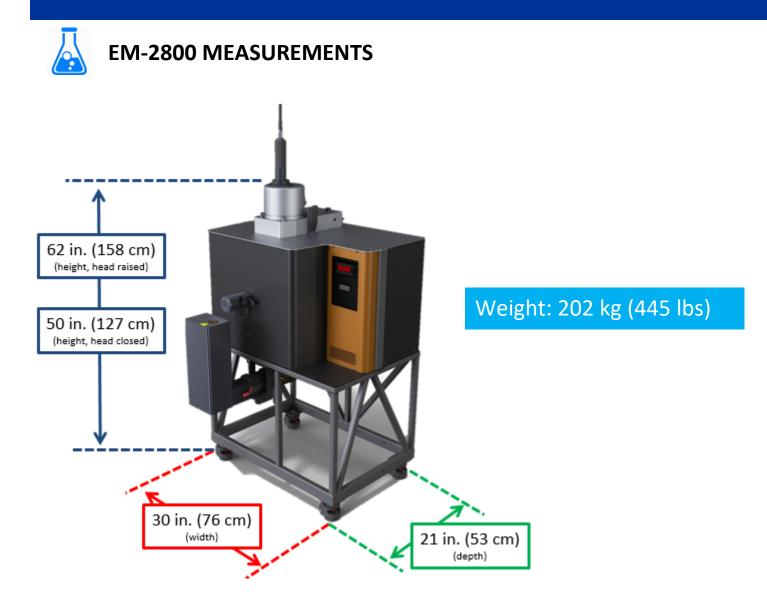
Components:

- A. Computer
- B. EM-2800 & DLF-2
- C. Gas Cylinder (Argon)
- D. Gas Cylinder (Air or nitrogen)
- E. Vacuum Pump
- F. Power Cart

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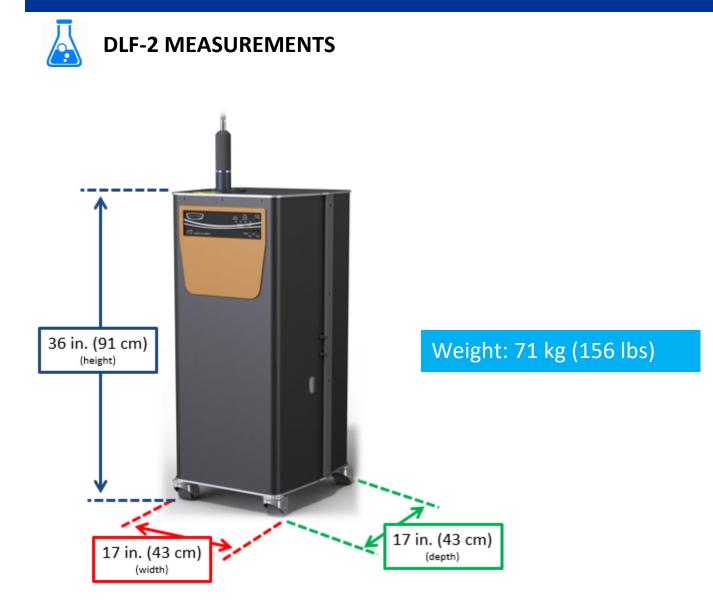


Instrument Measurements





Instrument Measurements



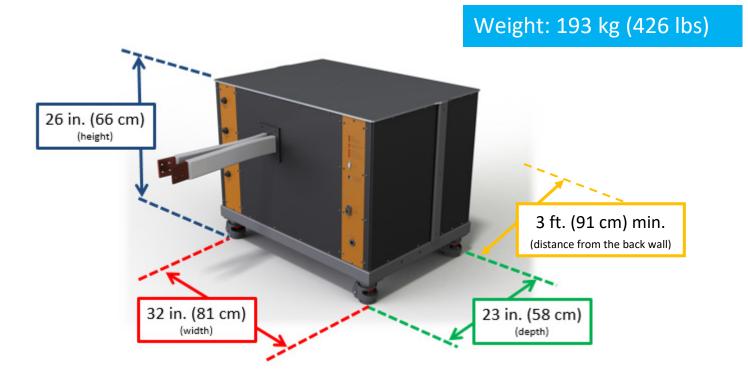




Instrument Measurements



POWER CART MEASUREMENTS





Utility Requirements

🗳 POWER

System supply voltage: 200–240 VAC (rated for 15 A) 50 or 60 Hz

Furnace supply voltage: 200-240 VAC (rated for 80 A) 50 or 60 Hz

Distinct voltages 200, 208, 220 & 240 VAC need to be configured on the furnace transformer during installation.

The conduit on the back of the power cart must be connected to a dedicated utility panel with a dedicated, easily accessible main power disconnect switch.

<u>Vacuum</u>

120V (US) or 220-240V, 6.4A max, 50/60 Hz

Power cords provided

- DLF-2, EM-2800, computer and monitor power cables are provided with the instrument and plugged into the back of the power cart.
- The vacuum pump power cable is provided with the pump.



Use power cords with plugs appropriate for your circuit.

Connect the DLF-2, EM-1600, computer, and monitor to outlets on the back of the Power Cart and make sure that the mains assigned do not also supply power to noise generating equipment nearby, such as welders, motors, transformers, etc.



Supply voltages lower than indicated may result in a degradation of performance.



An independent heavy GROUND wire must be provided through the power hookup. Improper grounding may cause severe damage for which the supplier will not accept responsibility. All power strips must be fully grounded and carry the ground through to the sockets into which the computer is plugged.

Transformer Connections Table						
Terminal	То	Terminal Primary Volta				
H1	>	H5	240V			
H2	>	H5	220V			
H2	>	H4	208V			
H2	>	H3	200V			







Utility Requirements

GAS

		GAS INLET - FURNACE PURGE 40 - 50 PSI
Furnace Purge Gas	Requirements	HIGH FLOW LOW FLOW
Conditions	Must be dry	URNACE PURGE
Туре	Must be argon	JIRNACE PURGE
Inlet Pressure	Minimum: 45 psig (3.10 bar) Maximum: 50 psig (3.45 bar)	
Source	Must be from a gas cylinder, Grade 5 purit	у
Port	1 st port on the back with 1/8" diameter put	sh-to-connect fitting

Pneumatic Gas	Requirements		
Inert Gas	 Required Argon from the gas cylinder can be used Dry air or nitrogen from a cylinder or house supply 		
Ports	2 nd port on the back with 1/8" diameter push-to-connect fitting		

1/8" Urethane tubing

- Supplied with the instrument
- Rated to 100 psig (7 bar)
- 4.5 m (15 ft) length of tubing connects to the furnace by threaded barb connection (supplied).
- A push-to-connect (Legris) 1/8" to 1/8" tubing connector is provided:
- A push-to-connect (Legris) 1/8" stem to ¼" tubing adapter is provided:

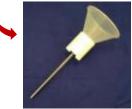
1L/day of Liquid Nitrogen

• Use a small handheld Dewar flask to manually pour into the detector Dewar. A

GAS

GAS INLET - PNEUMATICS 40 - 50 PSI

funnel is supplied for assistance.





Improperly regulated, pulsating, or poor-quality purge gas may cause irregular or erratic instrument operation. Containment of exhaust is recommended if noxious or poisonous gases are released by sample when heated. Venting inert gases into small rooms may reduce the oxygen content of the air and become hazardous to personnel.

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Utility Requirements



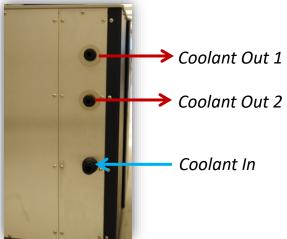
	Requirements
Cooling Capacity	• 10 kW at 25°C return to the instrument
Recirculation	• If plant-wide recirculation is used, a minimum inlet/outlet differential pressure of 50 psig (3 bar) is required.
Flow Rate	• Minimum 5.7 L/min (1.5 gal/min)
	• Inlet pressure: Maximum 80 psig (5.5 bar)
Water Temperature	 Optimal: 20°C Permissible: 15°C–30°C Excessively cold water will result in "sweating" and corrosion of cooled metal surfaces. Warm water may not allow you to start a test from below 25°C.
Chiller/Circulator	 If a chiller/circulator is being used, it must be placed at the same level as the instrument. A connection to city water as a backup in case of lost power is required. Wall-mounted supply shutoff, open drain, and city water are required if a chiller/circulator is <u>not</u> used.



The instrument is supplied with three hoses (1.8 meters/6 feet each) to connect to the Coolant Inlet and Outlet ports on the back of the Power Cart. The other end of each hose must be connected to the coolant source.



The coolant source must have a shutoff valve.



Coolant Inlet & Outlet Connections



Computer Requirements

HARDWARE REQUIREMENTS

Item	Requirement
USB Ports	3 unused USB ports
Serial Ports	Unused RS-232 port



Computers should not be connected to any other analytical instruments or LAN.



Instrument drivers and software are provided on CD.



SOFTWARE REQUIREMENTS

ltem	Requirement
Operating System	 Windows 7 or 10, 32- or 64-bit, Ultimate, Enterprise & Professional Home version not supported
Network	 TA Instruments is not responsible for resolving issues associated with connections to your corporate network. Network cards and/or certain network operation frequently interfere with the operation of the instrument and software.
Conflicts	TA Instruments is not responsible for resolving hardware/software conflicts created by the addition of third party hardware or software to the computer.



Site Preparation Checklist

Thermal Diffusivity Instruments: DLF-2 with EM-2800 and Power Cart

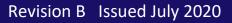
	 Sufficient lab space for instrument, computer, vacuum pump, and recirculator (if needed): Width: 168 cm (5.5 ft) Depth: 230 cm (7.5 ft) Height: 188 cm (6 ft)
۶	 Furnace power is 200–240 VAC, 80 A max, 50/60 Hz System power is 220–240 V, 15 A max, 50/60 Hz Vacuum power is 120 V (USA) or 220–240 V 6.4 A max, 50/60 Hz
Ō	Purge Gas – Dry argon Grade 5 purity cylinder Regulator to allow 45–50 psig (3.10–5.50 bar) Pneumatic Gas – Dry air; Argon or nitrogen Tank House supply Regulator to allow 45–50 psig (3.10–5.50 bar) Liquid Nitrogen Handheld dewar, 1 L/day usage
<u></u>	Water Circulation Nominal flow rate of 1.5 gal/min Optimal coolant temperature of 20°C Filtered or clean and debris-free
1	The Customer assumes responsibility for any damage that occurs when the instrument is moved by someone other than a trained TA Instruments Service Representative.

I hereby acknowledge that all utility requirements have been met per the checklist above and that they will be ready at the agreed time of installation.

If all utility requirements are not met at the agreed time of installation, additional charges may be incurred for a return Service trip.

		/	/	
Customer	DD	MM	YYYY	
Company	City		State	 Country

Please send a signed copy of the completed checklist to your local Service representative.





TA Instruments Offices

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