

## TA Instruments Packing the RCS

This procedure will cover the steps to properly pack up the RCS (RCS90 & RCS40) for shipment.

## **Packing Materials Provided:**

Shipping container Custom foam set Large plastic bag Bubble wrap

## Materials Required:

2 persons (unit is heavy) 3/32" or 5/32" Allen key (depending on cooling head)

NOTE: The flange temperature **must** be at ambient temp **before** removing the cooling head.

- 1. Power down the RCS.
- 2. Allow cell to become ambient temperature.
- 3. Remove cooling head from cell.
- 4. Wrap cooling head in bubble wrap.
- 5. Using 2 people, place the RCS in the plastic bag. Tape closed.
- 6. Place bottom foam on shipping base.
- 7. Place RCS on bottom foam.
- 8. Place outer shipping container over RCS into the shipping base. Secure together with white clips.
- 9. Place top foam around RCS. You may have to remove a cutout from the foam to allow room for the cooling hose.
- 10. Place cardboard insert on top of top foam. The cooling hose should go through the square cutout in the corner.
- 11. Arrange the cooling hose with cooling head so the shipping container may close.
- 12. Tape shut.
- 13. Strap to shipping skid.
- 14. The unit is ready to ship.

## TA Instruments strongly recommends using a Motor Freight Carrier!